

# Optical Encoders

## Series 60A Joystick



### FEATURES

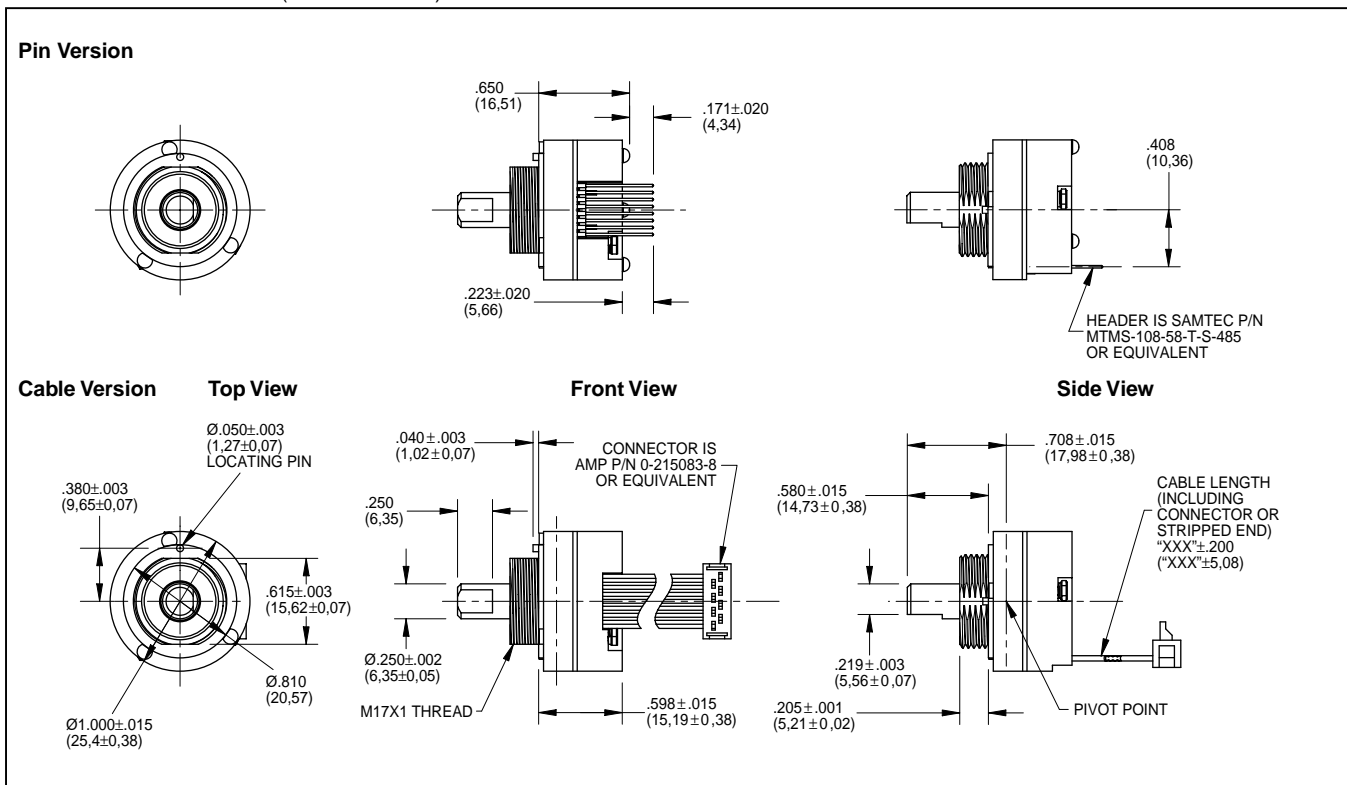
- Optical Encoder, Pushbutton, and Joystick in One Shaft
- Long Life, High Reliability
- Compatible with CMOS, HCMOS, and TTL Logic
- Choices of Cable Length and Termination
- Customized Solutions Available

### APPLICATIONS

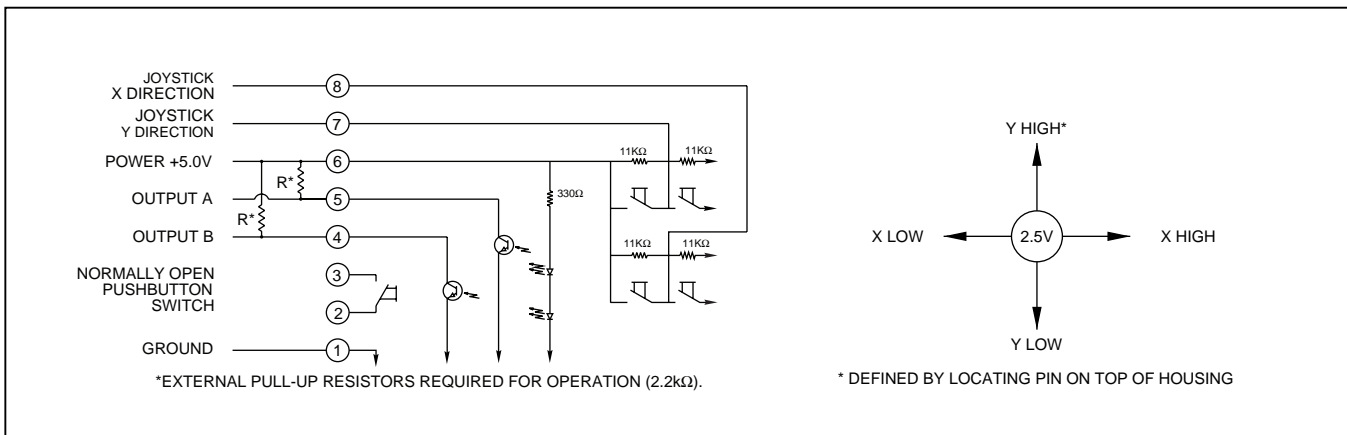
- Global Positioning/Driver Information Systems
- Medical Equipment Control
- Radio Control
- Robotics
- Commercial Appliances



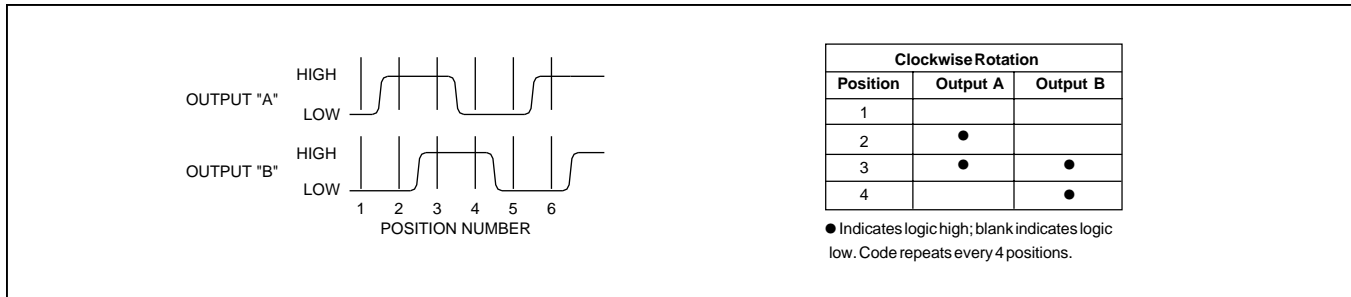
### DIMENSIONS In inches (and millimeters)



### CIRCUITRY AND JOYSTICK OPERATION Standard Quadrature 2-Bit Code



### WAVEFORM AND TRUTH TABLE Standard Quadrature 2-Bit Code



### SPECIFICATIONS

#### Rotary Electrical and Mechanical Ratings

**Operating Voltage:**  $5.00 \pm 0.25$  Vdc  
**Supply Current:** 20 mA maximum at 5 Vdc  
**Output:** Open collector phototransistor. External pull up resistors are required  
**Output Code:** 2-Bit quadrature, channel A leads channel B by  $90^\circ$  electrically during clockwise rotation of the shaft  
**Logic Output Characteristics:**  
 High: No less than 3.5 Vdc  
 Low: No greater than 1.0 Vdc  
**Minimum Sink Current:** 2.0 mA  
**Power Consumption:** 100 mW maximum  
**Mechanical Life:** 1 million rotational cycles of operation (1 cycle is a rotation through all positions and a full return)  
**Average Rotational Torque:**  $2.0 \pm 1.0$  in-oz initially, torque shall be within 50% of initial value throughout life  
**Mounting Torque:** 15 in-oz maximum  
**Shaft Push-Out Force:** 45 lbs minimum  
**Shaft Pull-Out Force:** 45 lbs minimum  
**Terminal Strength:** 15 lbs terminal pull-out force minimum for cabled and header termination  
**Solderability:** 95% free of pin holes and voids

#### Pushbutton Electrical and Mechanical Ratings

**Rating:** 10 mA at 5 Vdc resistive  
**Contact Resistance:** less than 10 ohms  
**Life:** 1 million actuations minimum  
**Contact Bounce:** < 4 mS make, 10 mS break  
**Actuation Force:**  $400 \pm 150$  grams force  
**Shaft Travel:**  $0.020 \pm 0.010$  inches

#### Joystick Electrical and Mechanical Ratings

**Supply Current:** 5 mA maximum  
**Output Code:** 2-Bit  
**Logic Output Characteristics:**  
 Neutral:  $2.5 \pm 0.5$  Vdc  
 High: > 4.5 Vdc  
 Low: < 0.5 Vdc  
**Angle of Throw:**  $8^\circ \pm 2^\circ$  in all directions  
**Life:** 500,000 actuations in each direction

#### Environmental Ratings

**Operating Temperature Range:**  $-40^\circ\text{C}$  to  $85^\circ\text{C}$   
**Storage Temperature Range:**  $-55^\circ\text{C}$  to  $100^\circ\text{C}$   
**Relative Humidity:** 96 hours at 90-85% humidity at  $40^\circ\text{C}$   
**Vibration:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours  
**Mechanical Shock:**  
 Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s  
 Test 2: 100g for 6ms sawtooth wave with a velocity change of 9.7 ft/s

#### Materials and Finishes

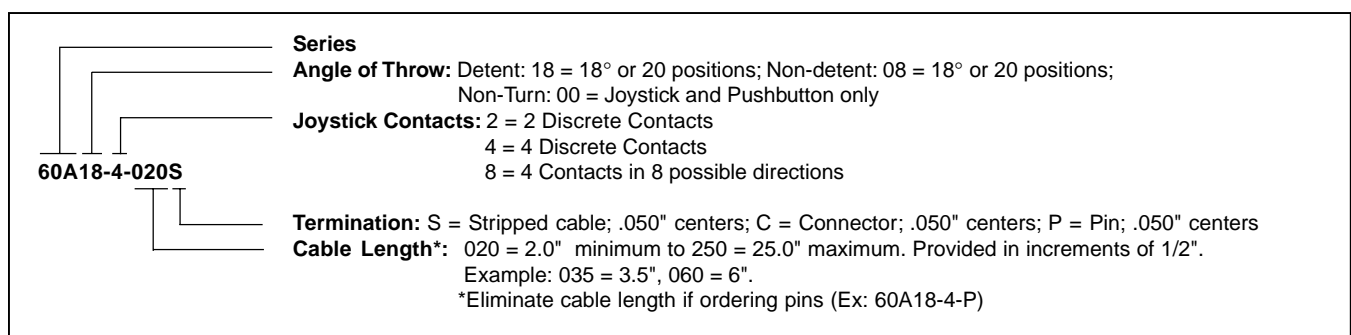
**Assembly Studs:** 305 Stainless steel  
**Detent Housing:** Polyamide polymer (nylon 6/10 alloy)  
**Printed Circuit Boards:** Glass cloth epoxy double clad with copper gold over nickel plated  
**Infrared Emitting Diode Chips:** Gallium aluminum arsenide  
**Silicon Phototransistor Chips:** Gold and aluminum alloys

**Resistors:** Metal oxide on ceramic substrate  
**Solder Pins:** Phosphor bronze plated with tin/lead over nickel  
**Shaft:** Polyamide polymer (nylon 6/10 alloy) with stainless steel insert  
**Detent Balls:** Carbon steel plated with nickel  
**Detent Springs:** Music wire plated with tin  
**Code Rotor:** 33% Glass reinforced nylon 66  
**Pushbutton Dome:** Stainless steel  
**Pushbutton Dome Retainer:** Polycarbonate  
**Joystick Housing:** Polyamide polymer (nylon 6/10 alloy)  
**Joystick Contact:** Stainless steel, silicone rubber, brass with silver cladding, high-temp thermoplastic, phosphor bronze with silver cladding  
**Cable:** Copper stranded with plating in PVC insulation  
**Connector:** PA 4.6 with tin/lead plated phosphor bronze  
**Lockwashers:** Stainless steel with passivate finish  
**Hex Nuts:** 303 Stainless steel  
**Label:** TT406 Thermal transfer cast film  
**Solder:** 60/40 Tin lead, no clean, low residue flux  
**Mounting Nut:** Polyurethane  
**Lubricating Grease:** Nye nyogel 774L

#### OPTIONS

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

### ORDERING INFORMATION



Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.